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RBW6305G19731-3G-29

Job Sheet 201385



Part No: RBW6305G19731-3G-29

Job Qty: 4 pcs

Part Name: Tool Layout Placard



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/2/19

Job Tracking No:

Due Date: 11/27/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6305G19731-3G Rev 1C IPP Rev A 18.03.19 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	4 pcs	11/27/19		0.00	1.63	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		GP 19-10-07.
							Small Fab - 7		
							Small Fab - 8		
120	QC 5	4 pcs	11/27/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		DAS
							QC 5 - 61		61
							QC 5 - 81		9-89
130	Packaging 3-1 - Stock - B4B	4 pcs	11/27/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		

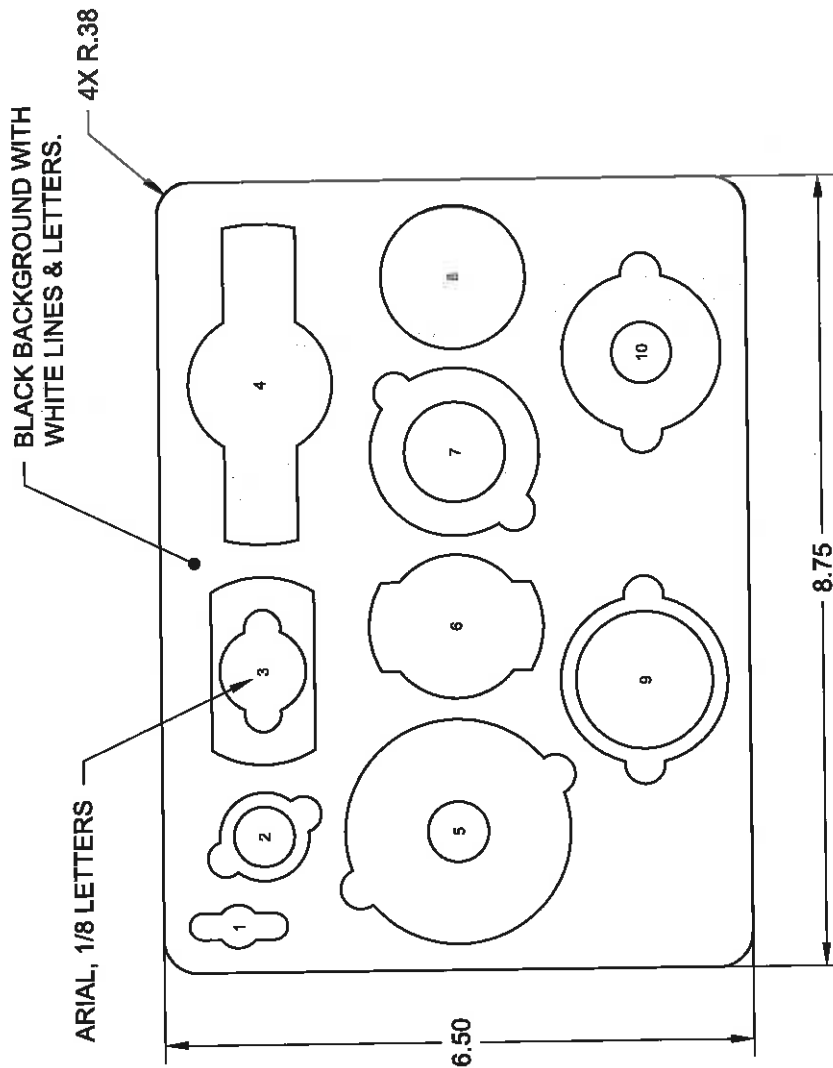
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				Packaging 3 - 5 - B4B	DAS
				Packaging 3 - 6 - B4B	28
				Packaging 3 - 7 - B4B	9-89
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	DAS
140 QC 21 - SA	4 pcs	11/27/19	0.00 0.00	QC 21 - SA - 21	21
				QC 21 - SA - 70	9-89
				QC 21 - SA - 53	
Part Op 110 - (Small Fab) 1-Engrave placard using Laser engraver as per DWG, Sheet 6. ***NOTE*** Use PDF Descriptions: 120 - (QC5- Inspect part completeness to step on W/O) QC5- Inspect part completeness to step on W/O 130 - (Identify as per dwg & Stock Location: _____) Identify as per dwg & Stock Location: _____ 140 - (QC21- Final Inspection - Work Order Release) QC21- Final Inspection - Work Order Release					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
LM922402	Plastic, Black & White 1/16"	1.5800 sf (.395 ea)	110-Small Fab - 1	2151069	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
110-Small Fab - 1	LM922402	2	53	0	
Part Specifications					
Specifications could not be found.					

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL / APPROVED
1B	-29 CHD FROM BIO TO MANUFACTURED.	10/31/13	CFS RJC



RED BARN MACHINE

TITLE

MAIN ROTOR DRIVE TOOL KIT 2

DWG NO. RBW6305G19731-3G-29

REV 1C

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWN BY: CLOUGH
TOLERANCES ON:	APPROVED: <i>D. M.</i>	
DECIMALS	METRIC REF.	
.XXX ± .005	XXmm ± .1mm	
.XX ± .01	FRACTIONS ± 1/32	
.X ± .1	ANGLES ± 5°	
UNLESS OTHERWISE SPECIFIED 1. BUSH ALL SHARP EDGES 0.015 R/.015 F		USED ON MODEL: AW139
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		SHEET 6 of 6

-29

TOOL LAYOUT PLACARD



Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only

NCR No. _____

Job: _____		DISPOSITION		DEPARTMENT/PROCESS		Engineering Water Jet Supplier Quality			
Part No. _____		Rework Scrap Use-as-is		Cross tube Small Fab Finishing		Eng. (Non-AW) Prod. Eng. Coord. Rec/Store/Packaging			
Date: _____		Sequence #: _____		QTY Affected: _____		MRB (QS1042)			
Description Work Order Deviation				Disposition					
Root Cause		FAULT CATEGORY							
Operator		Pressure/Forced		Contamination		Power Loss/Surge		Positioned Wrong	
Manufacturing Process		Bending		Misaligned/off center		Folio/Program		Outside Tolerance	
Equip/Tooling		Crushing		BOM/Route		Grain Direction		Drawing	
Handling/Presservation		Cracks		Broken/Damage/Defect		Weld		Finish	
Material		Crimp/kink/Ripple/Wave/Twist		Incomplete/Unclear Instructions		Wrong Stock Pulled		Part Lost/Missing	
Product Improvement		Marks/Chatter		Drill Holes		Out of Sequence		Misread	
Process Improvement		Mislabeled		Fit/Function		Off-set/Set-up			
Human Factors		Other/Details:							

Completed By

Lead hand / Supervisor

QC / QA Coordinator